



**CITY OF AUSTIN  
STANDARD PRODUCTS LIST  
for  
MISCELLANEOUS GRAY IRON CASTINGS**

**USING DEPARTMENT:** Austin Water

**PREPARED BY:** Bill Flynn, P.E.

**ISSUED:** 05/10/84

**REVISED BY:** Jeff A. Kyle, P.E.

**REVISED:** 10/01/18

**DESCRIPTION:** Gray Iron Castings, ASTM A48 Class 30B minimum, for valve boxes and bases, sanitary sewer cleanouts and other municipal construction castings as ordered.

LISTING DATE	MANUFACTURER	PRODUCT IDENTIFICATION/COMMENT	APPROVAL
07/01/97	EJ (formerly East Jordan Iron Works) 216 East 6 <sup>th</sup> Street San Angelo, TX 76903	Includes Catalogue No. 1566Z frame (Product No. 00156601) and 1566A cover (Product No. 00156601) for Wastewater Cleanout Cover in unpaved areas only Includes water valve box 33470900 and square lid 33170901 for reclaimed water See note below	W. Flynn J. Kyle
11/08/01	CALCUTTA FOUNDRY, LTD SIGMA CORP. P.O. Box 300 Cream Ridge, NJ 08514	Includes Catalogue No. VB287S frame and cover for Wastewater Cleanout Cover in unpaved areas only See note below	K. Flowers J. Kyle
01/02/04	PLPL FOUNDRY (INDIA) STAR PIPE PRODUCTS 4018 Westhollow Pkwy. Houston, TX 77082	Water Valve Box base, cover, and paving ring	R. Lamb
10/01/04	VICTORY IRON WORKS, LTD (INDIA) ACCUCAST 415 South 21 <sup>st</sup> Avenue Waco, TX 76706	Water Valve Box base and C-3 and C-7 covers Wastewater Cleanout base	R. Lamb

**NOTES:**

1. Must be in compliance with above description with City of Austin Standard Details and construction specifications. Machined surfaces shall be true to dimensions shown; no principal dimensions shall vary by more than 1/8" from dimension given on Standard Detail. Rocking or interference in fit between interchanged frame and covers is unacceptable.
2. Wastewater cleanout frame and cover allowed in unpaved areas only.

**LATEST REVISIONS:**

1. Revised EJ wastewater cleanout frame and cover from locking to non-locking style.
2. Added Sigma wastewater cleanout frame and cover.